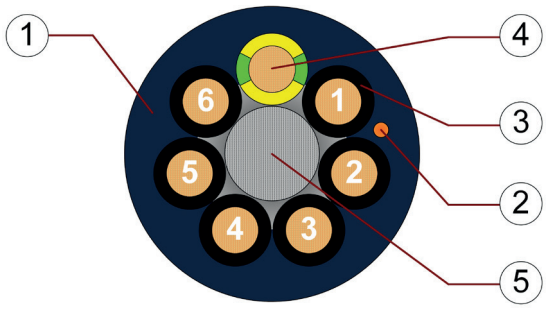
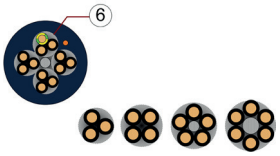
Data sheet
chainflex® CF9

Control cable (Class 7.6.4.2) ● For heaviest duty applications ● TPE outer jacket ● Oil and bio-oil resistant ● PVC and halogen-free ● Low-temperature-flexible ● Hydrolysis and microbe-resistant

Example image





Example image
For detailed overview please see design table

1. Outer jacket: Pressure extruded, gusset-filling, halogen-free TPE mixture
2. CFRIP: Tear strip for faster cable stripping
3. Core insulation: Mechanically high-quality TPE mixture
4. Conductor: Stranded conductor in especially bend-resistant version consisting of bare copper wires
5. Strain relief: Tensile stress-resistant centre element
6. 12 cores or more: Bundles with optimised pitch length and pitch direction

Cable structure

Conductor	Stranded conductor in especially bending-resistant version consisting of bare copper wires (following DIN EN 60228).
Core insulation	Mechanically high-quality TPE mixture.
Core structure	**Number of cores < 12:** Cores wound in a layer with short pitch length. **Number of cores ≥ 12:** Cores wound in bundles which are then wound around a high tensile strength centre element, all with optimised short pitch lengths and directions. Especially low-torsion structure.
Core identification	**Cores < 0.75 mm²:** Colour code in accordance with DIN 47100. **Cores ≥ 0.75 mm²:** Black cores with white numbers, one green-yellow core. **CF9.02.03.INI:** brown, blue, black **CF9.03.04.INI:** brown, blue, black, white **CF9.03.05.INI:** brown, blue, black, white, green-yellow **CF9.03.16.07.03.INI:** **0.34 mm²:** violet/red/grey/red-blue,green/grey-pink/white-green/white-yellow,white-grey/black/yellow-brown/brown-green,white/yellow/pink/grey-brown **0.75 mm²:**blue/green-yellow/brown
Outer jacket	Low-adhesion, extremely abrasion-resistant and highly flexible TPE mixture, adapted to suit the requirements in e-chains®. Colour: Steel-blue (similar to RAL 5011) Printing: white
CFRIP®	Strip cables faster: a tear strip is moulded into the outer jacket Video ▶ www.igus.eu/CFRIP

„00000 m“** igus chainflex CF9.--.--① -----② 300/500V E310776

ЯU AWM Style -----③ 90°C ---V④ RoHS-II conform CE

www.igus.eu +++ chainflex cable works +++

*** Length printing:** Not calibrated. Only intended as an orientation aid.
① / ② Cable identification according to Part No. (see technical table).
③ / ④ Printing of UL information (see related chapter).
Example: ... chainflex **CF9.02.08 8x0.25 300 V/500 V** ...

01/2025

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Example image

Dynamic information

Bend radius	e-chain® linear flexible fixed	minimum 5 x d minimum 4 x d minimum 3 x d
Temperature	e-chain® linear flexible fixed	-35 °C up to +100 °C -50 °C up to +100 °C (following DIN EN 60811-504) -55 °C up to +100 °C (following DIN EN 50305)
v max.	unsupported gliding	10 m/s 6 m/s
a max.		100 m/s²
Travel distance		Unsupported travel distances and up to 400 m for gliding applications, Class 6
Torsion		± 90°, with 1 m cable length, Class 2

These values are based on specific applications or tests. They do not represent the limit of what is technically feasible.

Guaranteed service life according to guarantee conditions

Double strokes	5 million	7.5 million	12.5 million
Temperature, from/to [°C]	R min. [x d]	R min. [x d]	R min. [x d]
-35/-25	6.8	7.5	8.5
-25/+90	5	6	7
+90/+100	6.8	7.5	8.5

Minimum guaranteed service life of the cable under the specified conditions.
The installation of the cable is recommended within the middle temperature range.

Electrical information

Nominal voltage	300/500 V (following DIN VDE 0298-3) **Cores < 0.5 mm²:** 300 V (following UL) **Cores ≥ 0.5 mm²:** 1000 V (following UL)
Testing voltage	2000 V (following DIN EN 50395)

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Example image

Properties and approvals

UV resistance	High
Oil resistance	Oil-resistant (following DIN EN 60811-404), bio-oil-resistant (following VDMA 24568 with Plantocut 8 S-MB tested by DEA), Class 4
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
Halogen-free	Following DIN EN 60754
PFAS-free	Use of PFAS-free materials according to the content of the REACH directive and its rules for the production and processing of chemical substances
UL verified	Certificate No. V293560: „igus 4-year chainflex cable guarantee and service life calculator based on 2 billion test cycles per year“
UL AWM	Details see table UL AWM
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
Cleanroom	According to ISO Class 1, material/cable tested by IPA according to DIN EN ISO standard 14644-1
CE	Following 2014/35/EU

Properties and approvals

UL AWM details

Conductor nominal cross section [mm²]	Number of cores	UL style core insultation	UL style outer jacket	UL Voltage Rating [V]	UL Temperature Rating [°C]
0.25	2-25	11884	22357	300	90
0.34	4-16	11884	22357	300	90
0.5	2-36	11886	22351	1000	90
0.75	4-25	11886	22351	1000	90
1	3-25	11886	22351	1000	90
1.5	2-36	11886	22351	1000	90
2.5	4-25	11886	22351	1000	90
4	4	11886	22351	1000	90
6	4-5	11886	22351	1000	90
10	4	11886	22351	1000	90
16	4	11886	22351	1000	90

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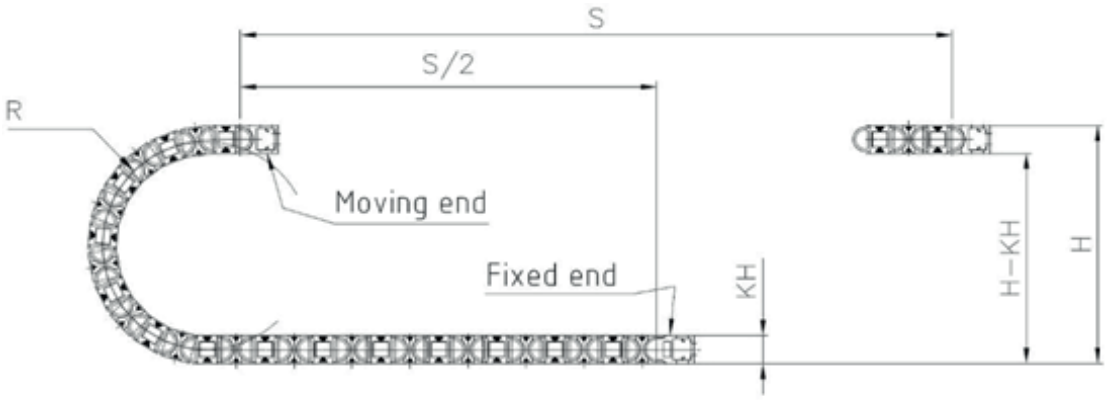
Example image

Typical lab test setup for this cable series

Test bend radius R	approx. 18 - 125 mm
Test travel S	approx. 1 - 15 m
Test duration	minimum 2 - 4 million double strokes
Test speed	approx. 0.5 - 2 m / s
Test acceleration	approx. 0.5 - 1.5 m / s²



Typical application areas

- For heaviest duty applications, Class 7
- Unsupported travel distances and up to 400 m and more for gliding applications, Class 6
- Almost unlimited resistance to oil, also with bio-oils, Class 4
- Torsion ± 90°, with 1 m cable length, Class 2
- Indoor and outdoor applications, UV-resistant
- Storage and retrieval units for high-bay warehouses, Machining units/machine tools, quick handling, Clean room, semiconductor insertion, outdoor cranes, low temperature applications

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Example image

Technical tables:

Mechanical information

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF9.02.02	2x0.25	4.5	5	18
CF9.02.03.INI	3x0.25	5.0	8	22
CF9.02.06	6x0.25	5.5	15	36
CF9.02.07	7x0.25	6.5	18	43
CF9.02.08	8x0.25	6.5	20	49
CF9.02.12	12x0.25	8.0	30	71
CF9.02.18	18x0.25	9.0	45	100
CF9.02.20	20x0.25	9.5	50	113
CF9.02.25	25x0.25	10.5	63	138
CF9.03.04.INI	4x0.34	5.0	14	31
CF9.03.05.INI	5x0.34	5.5	17	36
CF9.03.06	6x0.34	6.0	21	43
CF9.03.08	8x0.34	7.0	28	57
CF9.03.16.07.03.INI	16x0.34+3x0.75	11.0	77	152
CF9.05.02	2x0.5	5.0	10	28
CF9.05.03	3x0.5	5.5	15	34
CF9.05.04	4x0.5	6.0	20	41
CF9.05.05	5x0.5	6.5	25	50
CF9.05.07	7x0.5	7.5	35	69
CF9.05.12	12x0.5	10.0	60	123
CF9.05.18	18x0.5	11.5	90	179
CF9.05.25	25x0.5	13.5	124	240
CF9.05.36	36x0.5	16.5	178	345
CF9.07.04	4G0.75	6.5	30	56
CF9.07.05	5G0.75	7.0	38	69
CF9.07.07	7G0.75	8.0	53	94
CF9.07.12	12G0.75	11.0	90	176
CF9.07.20	20G0.75	13.5	149	270
CF9.07.25	25G0.75	15.0	186	330
CF9.10.03	3G1.0	6.0	30	54
CF9.10.04	4G1.0	6.5	40	68
CF9.10.05	5G1.0	7.5	50	84
CF9.10.12	12G1.0	12.0	120	212
CF9.10.18	18G1.0	14.0	179	303
CF9.10.25	25G1.0	16.5	248	417
CF9.15.02	2x1.5	6.5	30	55

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

Guarantee igus chainflex 4 YEARS up to 4 years guarantee

igus 4-year chainflex cable guarantee and service life calculator based on 2 billion test cycles per year

CFRIP

REACH

RoHS

clean-room

CE

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Example image

Technical tables:

Mechanical information

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF9.15.04	4G1.5	7.5	60	90
CF9.15.05	5G1.5	8.0	75	111
CF9.15.07 [17)]	7G1.5	9.5	104	159
CF9.15.12	12G1.5	13.0	178	280
CF9.15.18	18G1.5	16.0	267	412
CF9.15.25	25G1.5	19.0	371	585
CF9.15.36	36G1.5	22.5	534	816
CF9.25.04	4G2.5	9.0	100	144
CF9.25.05	5G2.5	9.5	124	176
CF9.25.07 [17)]	7G2.5	12.0	174	253
CF9.25.12	12G2.5	17.0	297	465
CF9.25.16	16G2.5	19.0	396	616
CF9.25.18 [7)]	18G2.5	22.5	445	795
CF9.25.25	25G2.5	23.0	612	926
CF9.40.04	4G4.0	10.5	159	212
CF9.60.04	4G6.0	12.0	238	308
CF9.60.05	5G6.0	13.0	297	378
CF9.100.04	4G10	16.5	396	550
CF9.160.04	4G16	20.5	633	843

[7)] Nominal voltage 600/1000 V
[17)] When using the cables with „7G1.5mm²“ and „7G2.5mm²“ minimum bend radius must be 17.5xd with gliding travel distance ≥ 5m.

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
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Example image

Electrical information

Conductor nominal cross section [mm²]	Maximum conductor resistance at 20 °C (following DIN EN 50289-1-2) [Ω/km]	Max. current rating at 30 °C [A]
0.25	79	5
0.34	57	7
0.5	39	10
0.75	26	14
1	19.5	17
1.5	13.3	21
2.5	8	30
4	4.95	37
6	3.3	53
10	1.91	74
16	1.21	99

The final maximum current rating depends among other things on the ambient conditions, the type of the installation and the number of loaded cores.

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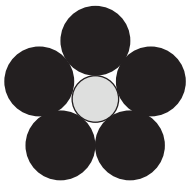
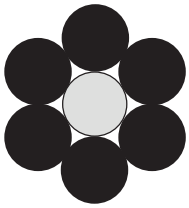
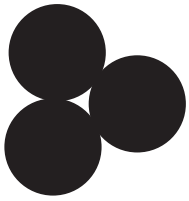
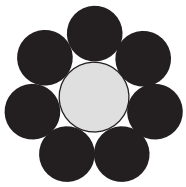
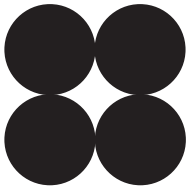
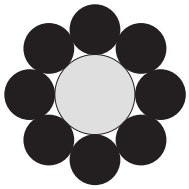
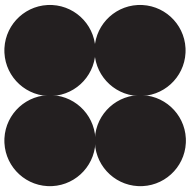
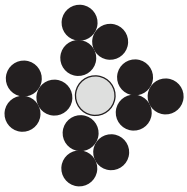
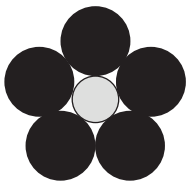
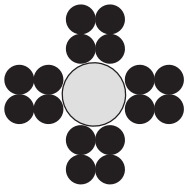
Example image

Design table

Part No.	Number of cores	Core design	Part No.	Number of cores	Core design
CF9.XX.02	2		CF9.XX.05	5	
CF9.XX.03.INI	3		CF9.XX.06	6	
CF9.XX.03	3		CF9.XX.07	7	
CF9.XX.04.INI	4		CF9.XX.08	8	
CF9.XX.04	4		CF9.XX.12	4x3	
CF9.XX.05.INI	5		CF9.XX.16	4x4	

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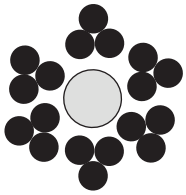
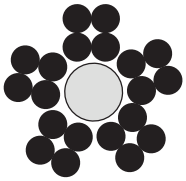
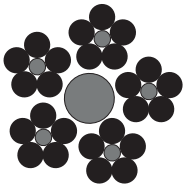
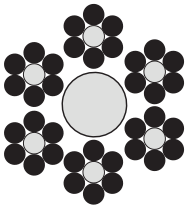
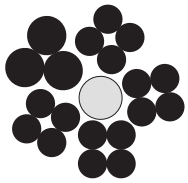
Example image

Part No.	Number of cores	Core design
CF9.XX.18	6x3	
CF9.XX.20	5x4	
CF9.XX.25	5x5	

Part No.	Number of cores	Core design
CF9.XX.36	6x6	
CF9.03.16.07.03.INI	4x4x0.34 +3x0.75	

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Example image

Colour code in accordance with DIN 47100

Conductor no.	Colours according to DIN ISO 47100
1	white
2	brown
3	green
4	yellow
5	grey
6	pink
7	blue
8	red
9	black
10	violet
11	grey-pink
12	red-blue
13	white-green
14	brown-green
15	white-yellow
16	yellow-brown
17	white-grey
18	grey-brown

Conductor no.	Colours according to DIN ISO 47100
19	white-pink
20	pink-brown
21	white-blue
22	brown-blue
23	white-red
24	brown-red
25	white-black
26	brown-black
27	grey-green
28	yellow-grey
29	pink-green
30	yellow-pink
31	green-blue
32	yellow-blue
33	green-red
34	yellow-red
35	green-black
36	yellow-black

Guarantee igus chainflex 4 YEARS up to 4 years guarantee

igus 4-year chainflex cable guarantee and service life calculator based on 2 billion test cycles per year

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CE